

BRAKE SYSTEM INSTALLATION DIAGRAM

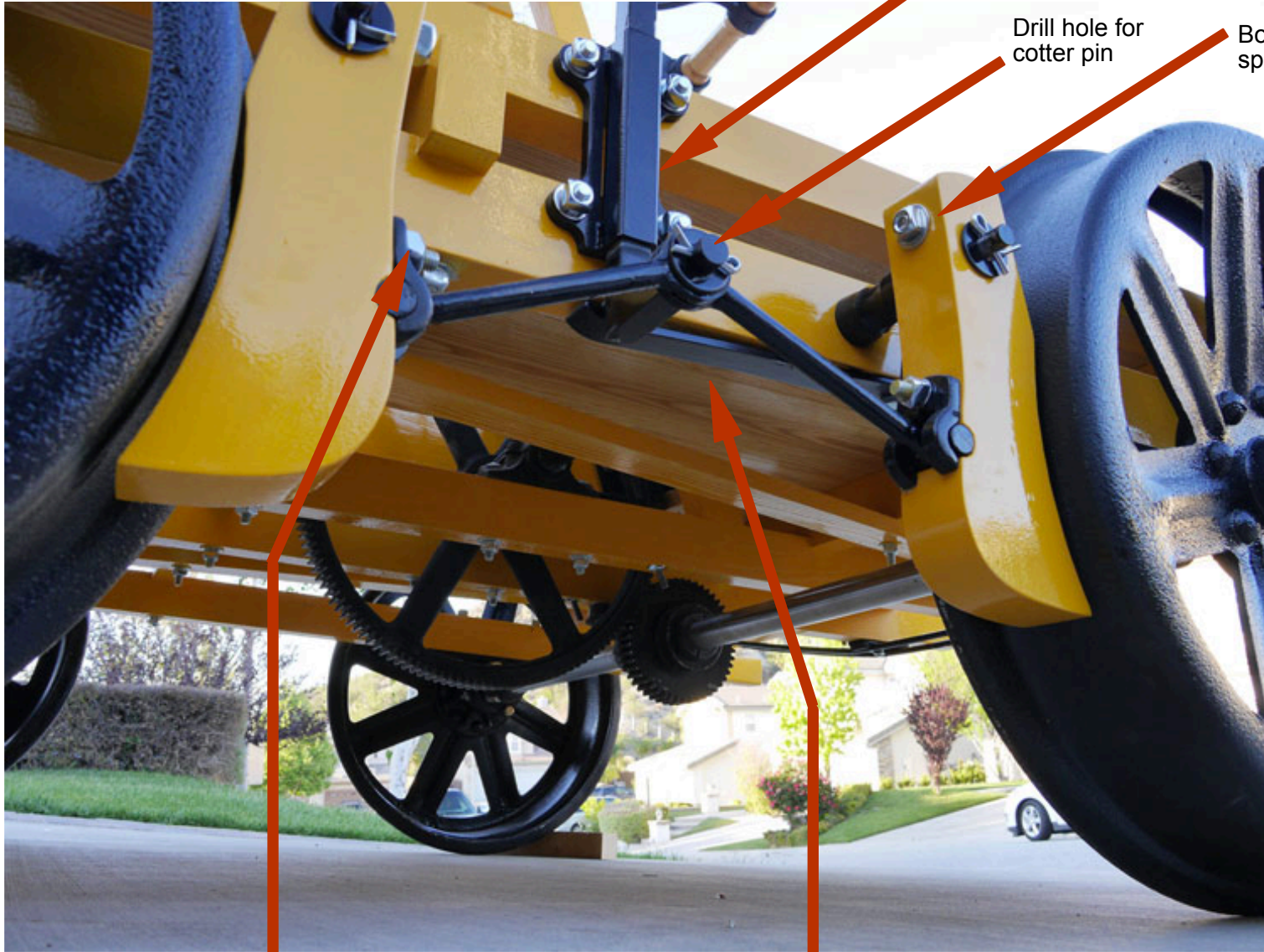
IMPORTANT NOTE!

This system is designed for the Standard Handcar with 37 inches axle spacing.
If you are axes are further or closer apart modify the shoes to fit.

Sleeve is mounted on center
with four carriage bolts

Drill hole for
cotter pin

Bolt to prevent
splitting



Head of bolt shall be countersunk into shoe
to hold clip.

Brake shoes shall be fabricated so that minimal
play is required to engage them against the wheels.

Flat brake spring. The curl end will rest over
the pin in the brake post. The brake spring
will be mounted at assembly by clamping it
onto the car, then drilling two 3/8 inch holes
through the frame.